



CABOT

Surface Modification of Carbon Black

Next Generation Inkjet
Pigments

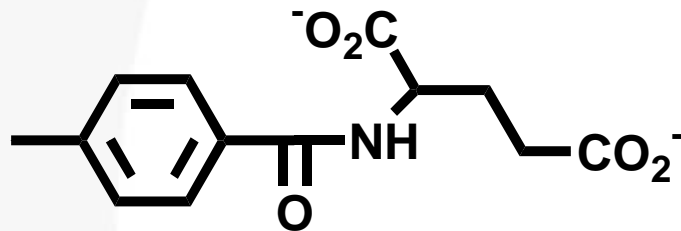
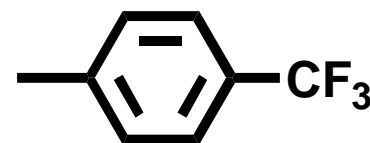
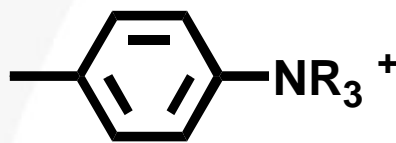
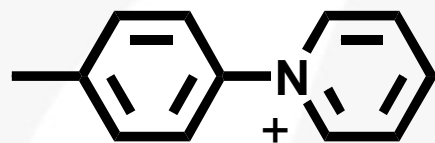
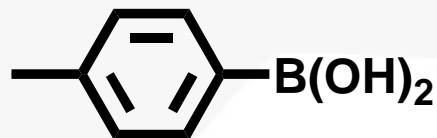
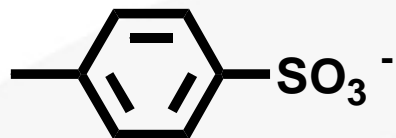
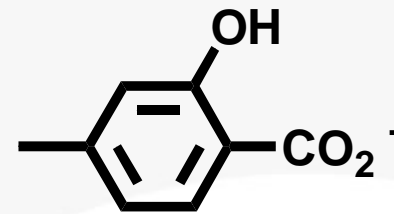
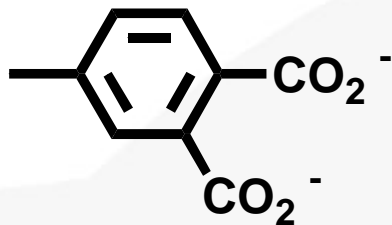
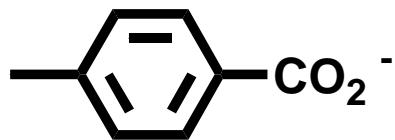
Paul Palumbo

Boston Chapter IS&T, May 2001

Outline

- Generation 1 Pigments
 - Simple diazonium treatment
 - Dispersion and Ink properties
- Generation 2 Pigments
 - Conceptual design
 - Secondary attachment
 - Polymer attachment
 - Properties
- Laser Quality

Some Basic Functional Groups



Generation 1 Inkjet Pigments

- ✓ Light Stability
- ✓ Dispersion Stability- Charge and Particle Size
- ✓ Print Head Reliability- Purity
- ✓ High Optical Density
- ✓ Improved Intercolorbleed
- ✓ Improved Waterfastness

Generation 1 Inkjet Pigments

- ✗ Highlighter Smear
- ✗ Wet Rub
- ✗ Dry Rub
- ✗ Dry Time

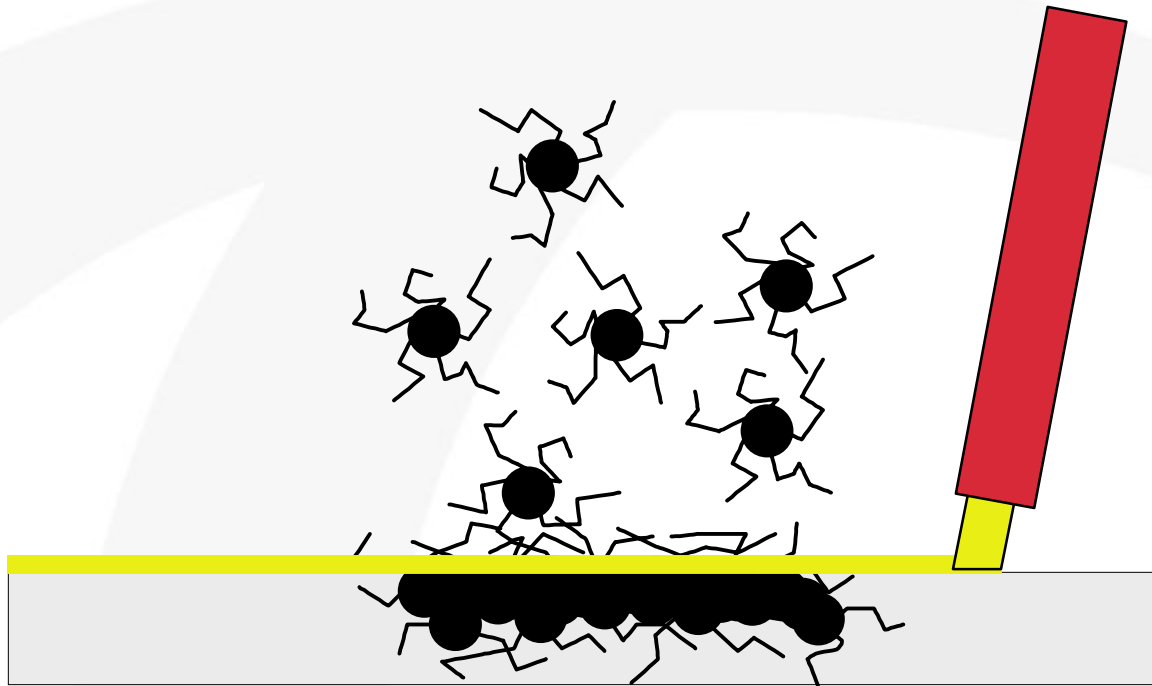
Optimizing these performance properties generally requires formulation with surfactants and polymeric additives

Generation 2 Inkjet Pigments

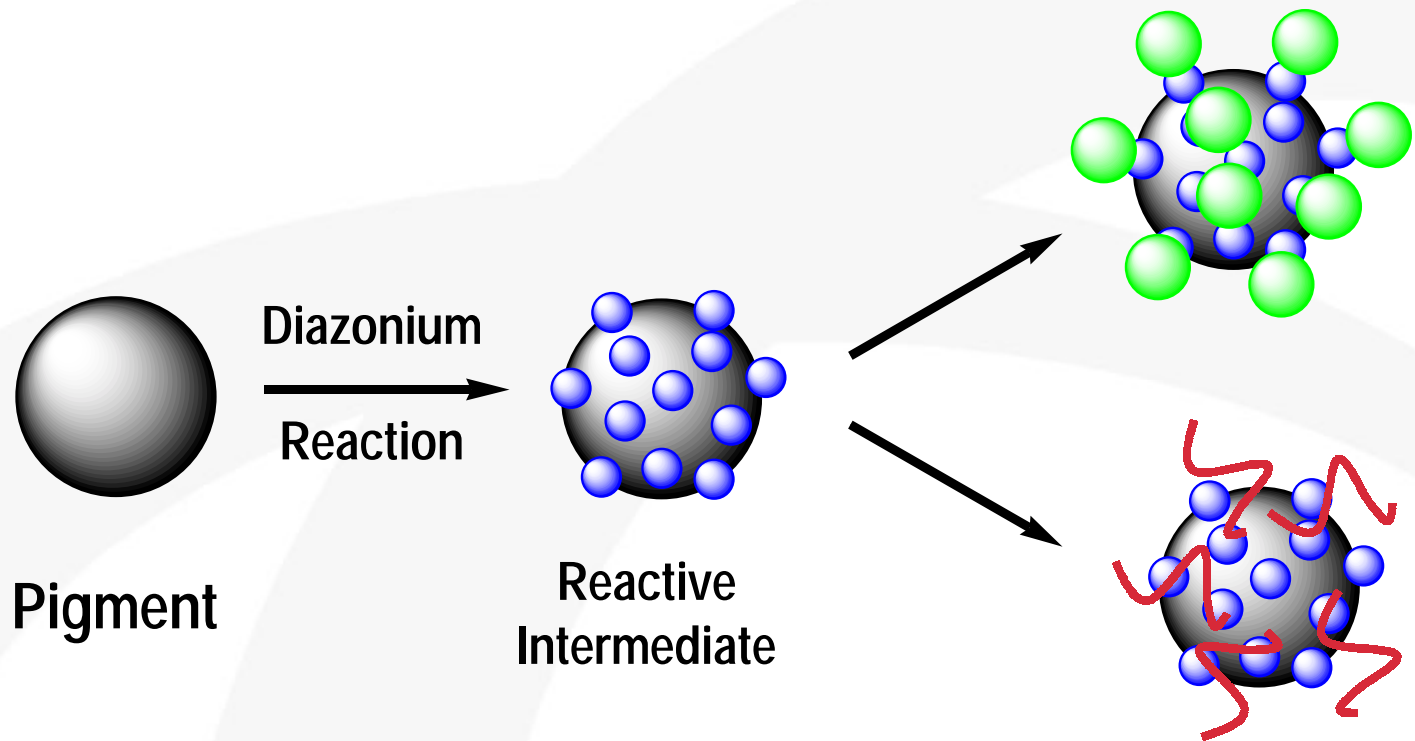
Eliminate the need for ink additives...

Achieve all performance goals
through
surface groups.

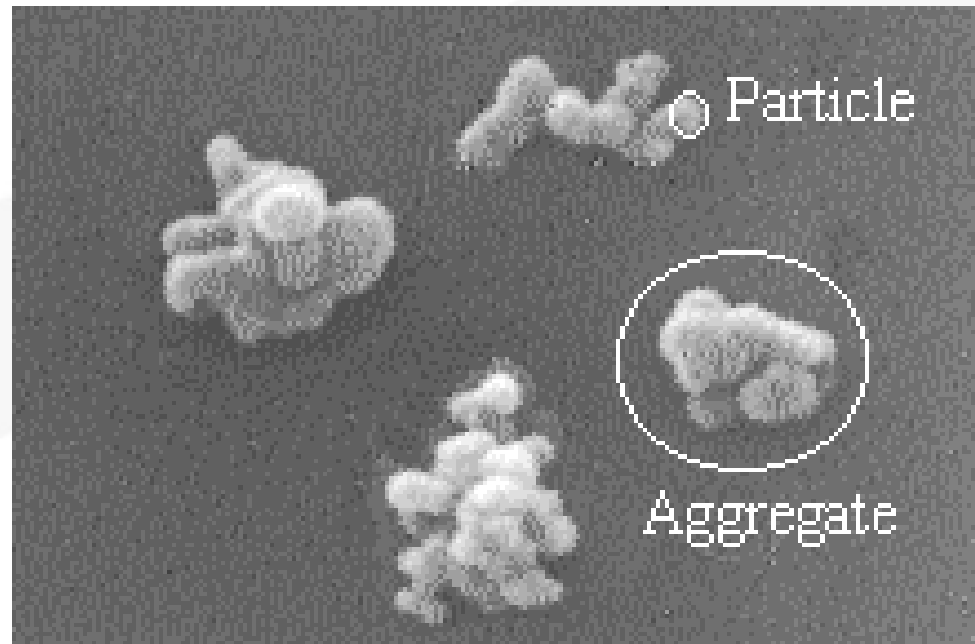
Network-Forming Groups Attached to Surface



Secondary Surface Chemistry



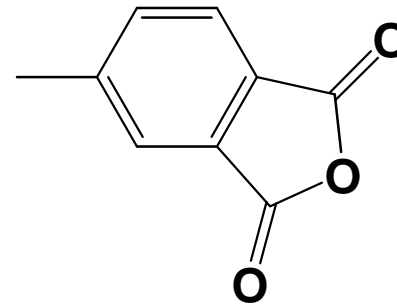
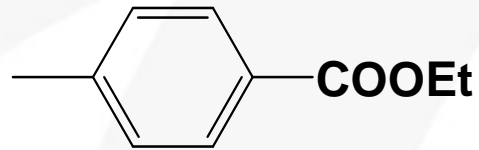
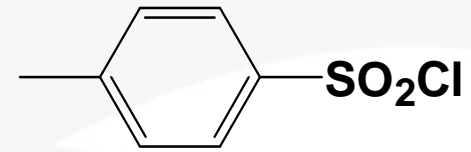
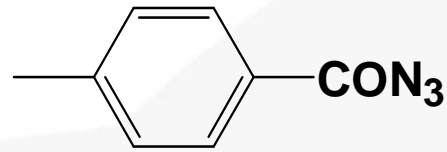
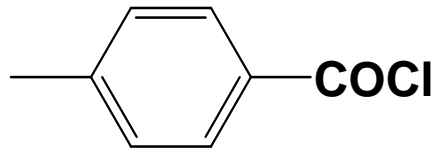
Carbon Black



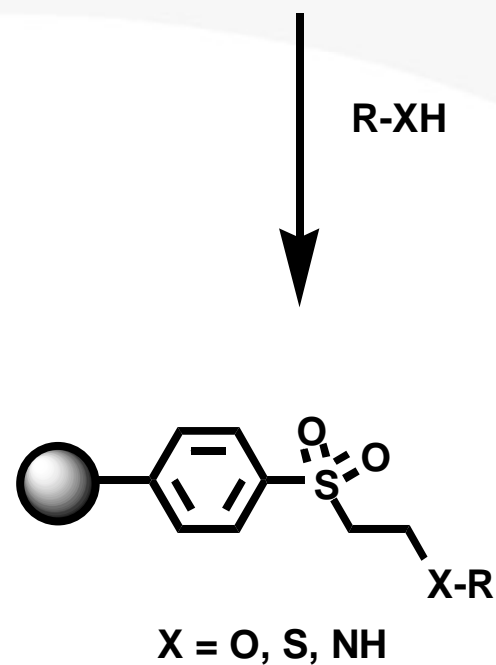
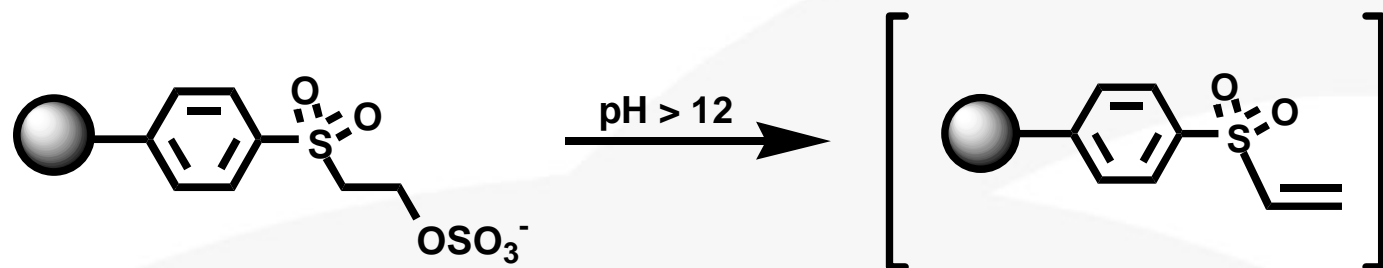
Secondary Surface Chemistry

- First group provides a “hook”
- Second group introduces the desired properties
- Now it’s possible to attach groups that are not compatible with diazonium chemistry
- Many variants
 - Condensation reactions
 - Coupling reactions
 - Addition-elimination reactions
 - Displacement reactions
 - Etc...

Reactive Surface Groups



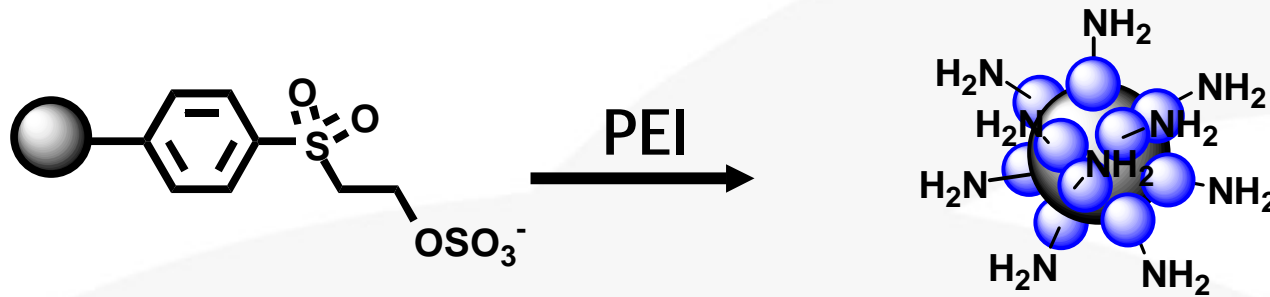
Reactive Functional Groups: Vinyl Sulphone



Attachment via Vinyl Sulfone Surface

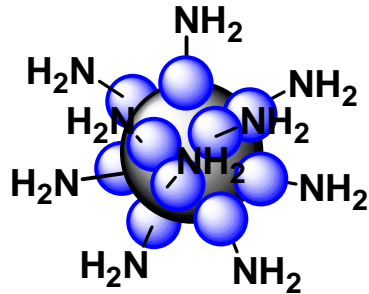
- Polyethylene imines
- Amino alcohols
- Dendrimers
 - Starburst
 - Astramols
- Polyols
 - Polyvinyl alcohol
 - Sorbitol
 - Sugars and Polysacharides
- Gelatin
- PEG, PPG
- Other polymers

Polyethylenimine



- Highly cationic
- Waterfast in 5-10 minutes
- Improved smear
- Binds well to many surfaces

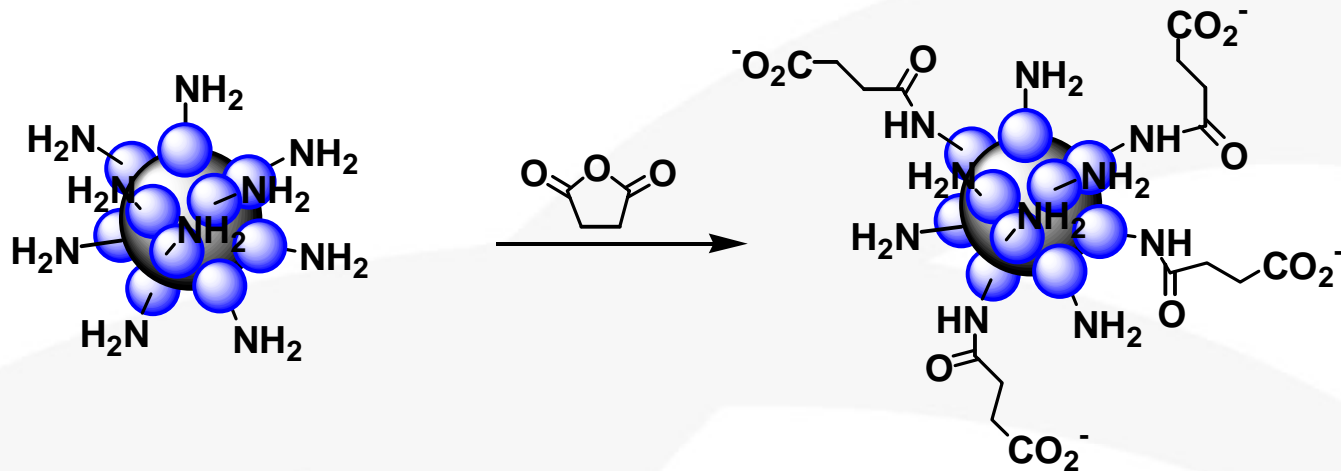
Reactive Functional Groups: Amine



Reaction with:

- Anhydrides
- Acid chlorides
- Lactones
- Active esters
- Alkyl halides
- Vinyl sulphones
- Polystyrene co-acrylic acid
- Polyacrylic acid
- Etc.

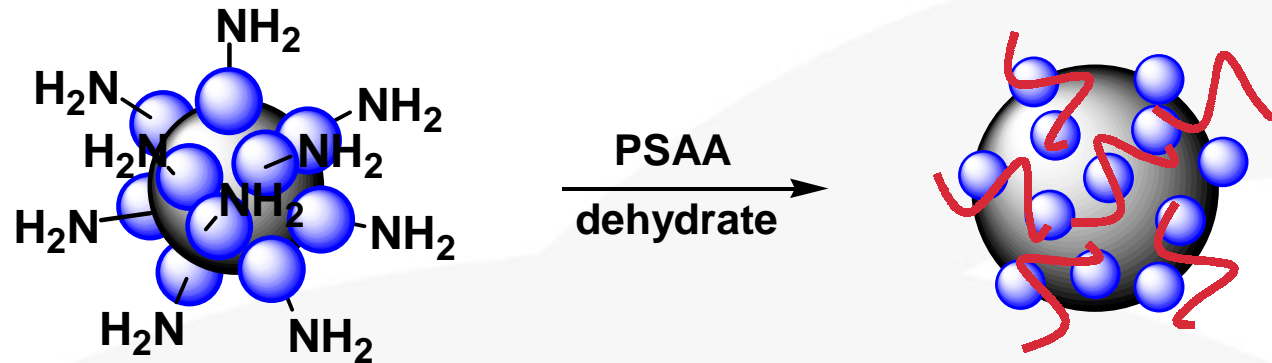
Succinic Anhydride



Amphoteric

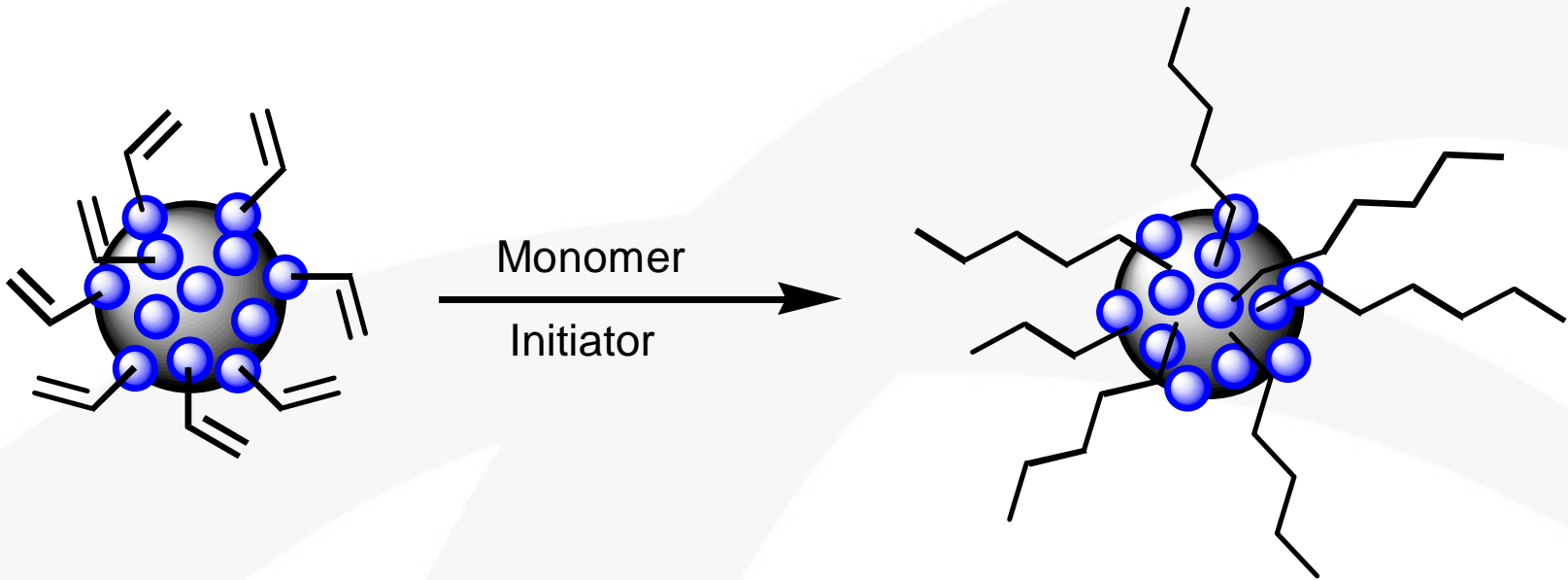
- Adjust isoelectric point
- Formulation flexibility
- Optimize for specific media

Polystyrene co-Acrylic Acid



- Covalent polymer attachment
- Excellent smear resistance
- Waterfast in 1 minute
- Very rub resistant
- Media independence

Reactive Functional Groups: Vinyl



- Grow polymers from surface
- Vary monomer mix

Laser Quality Goals

- Print speed = dry time
- Print quality
 - OD, edge acuity, intercolorbleed, etc.
- Print durability
 - Waterfast, smearfast, rub resistant, etc.
- Printhead reliability

Generation 2 pigments are enabling!

Thank You!